

DIRENS®

CREASING MATRIX

DIMENSIONS

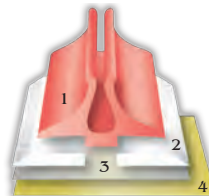
CREASING MATRIX											CORRUGATED												
STANDARD											(Type E)						(Type B - C)			(Type EB - BC)			
A \ B	0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.2	2.3	2.5	2.7	2.8	3.0	3.2	3.5	4.0	4.5	5.0	6.0
0.3	✓	✓	✓	✓	✓	✓	✓		✓														
0.4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓													
0.5		✓		✓	✓	✓	✓	✓	✓	✓	✓			✓									
0.6							✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓			
0.7										✓	✓		✓	✓	✓		✓	✓	✓	✓			
0.8											✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
1.0																	✓	✓	✓	✓	✓	✓	✓
	2 pt										2 - 3 pt						3 - 4 pt			4 - 6 pt			



PRODUCT KEY FEATURES

- Plastic shoulders are accurate and durable
- Micro polyester film base reduce height adjustment.
- With precious special technic, plastic shoulders stick on polyester film base, and the risk of enlargement of shoulders are reduced.
- It is easy to locate the locator to cutter thanks to the soft plastic.
- Individually coloured and labelled profiles minimize the risk of mixing sizes during preparing.

- 1- Locator made by soft plastic
- 2- Chamfered edge
- 3- Self-adhesive, 100 micro thin polyester base
- 4- Adhesive backing paper



RECOMMENDED DIMENSIONS

BOARD THICKNESS	CREASING RULE	RECOMMENDED CREASING MATRIX
150 mic. (150 gsm)	2 pt	0,3 x 0,8 • 0,4 x 0,8
170 - 200 mic. (170 - 200 gsm)	2 pt	0,3 x 1,0 • 0,4 x 1,0
210 - 230 mic. (210 - 230 gsm)	2 pt	0,3 x 1,2 • 0,4 x 1,2
250 - 270 mic. (250 - 270 gsm)	2 pt	0,3 x 1,3 • 0,4 x 1,3
300 mic. (300 gsm)	2 pt	0,3 x 1,3 • 0,4 x 1,3 0,3 x 1,4 • 0,4 x 1,4
350 mic. (350 gsm)	2 pt	0,3 x 1,5 • 0,4 x 1,5 0,5 x 1,5
400 mic. (400 gsm)	2 pt	0,4 x 1,7 • 0,5 x 1,7 0,6 x 1,7
450 mic. (450 gsm)	2 pt	0,5 x 1,9 • 0,6 x 1,9
Type E (micro)	2-3 pt	0,6 x 2,5 • 0,6 x 2,8 0,7 x 2,5 • 0,7 x 2,8 0,8 x 2,5 • 0,8 x 2,8
Type B	3 - 4 pt	0,6 x 3,0 • 0,6 x 3,2 0,7 x 3,0 • 0,7 x 3,2 0,8 x 3,0 • 0,8 x 3,2
Type C	3 - 4 pt	0,6 x 3,5 • 0,7 x 3,5 0,8 x 3,5
Type EB	3 - 4 pt	0,6 x 4,0 • 0,7 x 4,0 0,8 x 4,0 • 1,0 x 4,0
Type BC	4 - 6 pt	0,8 x 4,5 • 0,8 x 5,0 1,0 x 4,5 • 1,0 x 5,0

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DIRENS® CREASING MATRIX

DIMENSION WE PRODUCE AND BOX CONTENTS

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
0.30	0.80	2 pt	25,08 m	33 pc
0.30	1.00	2 pt	25,08 m	33 pc
0.30	1.10	2 pt	25,08 m	33 pc
0.30	1.20	2 pt	25,08 m	33 pc
0.30	1.30	2 pt	25,08 m	33 pc
0.30	1.40	2 pt	25,08 m	33 pc
0.30	1.50	2 pt	25,08 m	33 pc
0.30	1.70	2 pt	25,08 m	33 pc

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
0.40	0.80	2 pt	25,08 m	33 pc
0.40	1.00	2 pt	25,08 m	33 pc
0.40	1.10	2 pt	25,08 m	33 pc
0.40	1.20	2 pt	25,08 m	33 pc
0.40	1.30	2 pt	25,08 m	33 pc
0.40	1.40	2 pt	25,08 m	33 pc
0.40	1.50	2 pt	25,08 m	33 pc
0.40	1.60	2 pt	25,08 m	33 pc
0.40	1.70	2 pt	25,08 m	33 pc
0.40	1.90	2 pt	25,08 m	33 pc

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
0.50	1.00	2 pt	25,08 m	33 pc
0.50	1.20	2 pt	25,08 m	33 pc
0.50	1.30	2 pt	25,08 m	33 pc
0.50	1.40	2 pt	25,08 m	33 pc
0.50	1.50	2 pt	25,08 m	33 pc
0.50	1.60	2 pt	25,08 m	33 pc
0.50	1.70	2 pt	25,08 m	33 pc
0.50	1.90	2 pt	25,08 m	33 pc
0.50	2.10	2-3 pt	25,08 m	33 pc
0.50	2.50	2-3 pt	22,80 m	30 pc



PRODUCT PROFILE

Manufactured in Turkey, DIRENS CREASING MATRIX has perfect engineered plastic shoulders and a micro polyester film base. It has perfectly registered soft plastic locator. We produce creasing matrix in three main groups. With a full range of dimensions of standard, micro and corrugated board, there is DIRENS CREASING MATRIX to help you about any creasing requirement.

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
0.60	1.50	2 pt	25,08 m	33 pc
0.60	1.60	2 pt	25,08 m	33 pc
0.60	1.70	2 pt	25,08 m	33 pc
0.60	1.90	2 pt	25,08 m	33 pc
0.60	2.10	2-3 pt	25,08 m	33 pc
0.60	2.20	2-3 pt	22,80 m	30 pc
0.60	2.50	2-3 pt	22,80 m	30 pc
0.60	2.70	2-3 pt	22,80 m	30 pc
0.60	2.80	2-3 pt	22,80 m	30 pc
0.60	3.00	3-4 pt	22,80 m	30 pc
0.60	3.20	3-4 pt	22,80 m	30 pc
0.60	3.50	3-4 pt	22,80 m	30 pc
0.60	4.00	3-4 pt	20,52 m	27 pc

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
0.70	1.90	2 pt	25,08 m	33 pc
0.70	2.10	3 pt	25,08 m	33 pc
0.70	2.30	3 pt	22,80 m	30 pc
0.70	2.50	3 pt	22,80 m	30 pc
0.70	2.70	3 pt	22,80 m	30 pc
0.70	3.00	3-4 pt	22,80 m	30 pc
0.70	3.20	3-4 pt	22,80 m	30 pc
0.70	3.50	3-4 pt	22,80 m	30 pc
0.70	4.00	3-4 pt	20,52 m	27 pc

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
0.80	2.10	3 pt	25,08 m	33 pc
0.80	2.30	3 pt	22,80 m	30 pc
0.80	2.50	3 pt	22,80 m	30 pc
0.80	2.70	3 pt	22,80 m	30 pc
0.80	2.80	3 pt	22,80 m	30 pc
0.80	3.00	3-4 pt	22,80 m	30 pc
0.80	3.20	3-4 pt	22,80 m	30 pc
0.80	3.50	3-4 pt	22,80 m	30 pc
0.80	4.00	3-4 pt	20,52 m	27 pc
0.80	4.50	3-4 pt	20,52 m	27 pc
0.80	5.00	4-6 pt	20,52 m	27 pc

DIMENSION (mm)		CREASING RULE	BOX (meters)	BOX (pieces)
↓	↔	→←		
1.00	3.00	3-4 pt	22,80 m	30 pc
1.00	3.20	3-4 pt	22,80 m	30 pc
1.00	3.50	3-4 pt	22,80 m	30 pc
1.00	4.00	3-4 pt	20,52 m	27 pc
1.00	4.50	3-4 pt	20,52 m	27 pc
1.00	5.00	4-6 pt	20,52 m	27 pc
1.00	6.00	4-6 pt	15,96 m	21 pc